

# Baseball Pen Kit

## Kit Features:

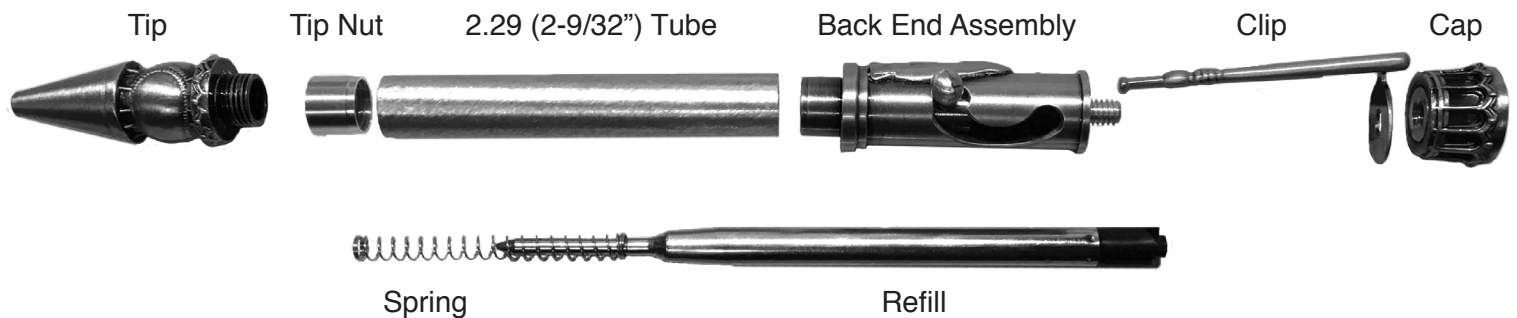
- Baseball Inspired Design
- Unique “Curveball” Bolt Mechanism
- Easy to Turn With Single, Straight Tube
- Minimal Parts--easy to assemble
- Available in multiple finishes
- Overall Length: 5-5/16”
- USES REFILL: Parker Style #PKPARK-R5

## Required Accessories:

- 7mm Pen Mandrel
- Drill Bit: 3/8” PK-38BP for wood, #PKEXEC-38 for plastic
- Bushing Set(2 pc): #PKBASEBU
- Barrel Trimming set: #PKTRIM38 or 3/8” sleeve from #PKTRIMSET.
- Live Tailstock or Mandrel Saver
- 2 part Epoxy or Thick CA (Cyanoacrylate) Glue
- Pen Blank Minimum Size: 3/4” x 3/4” x 2-5/16”L

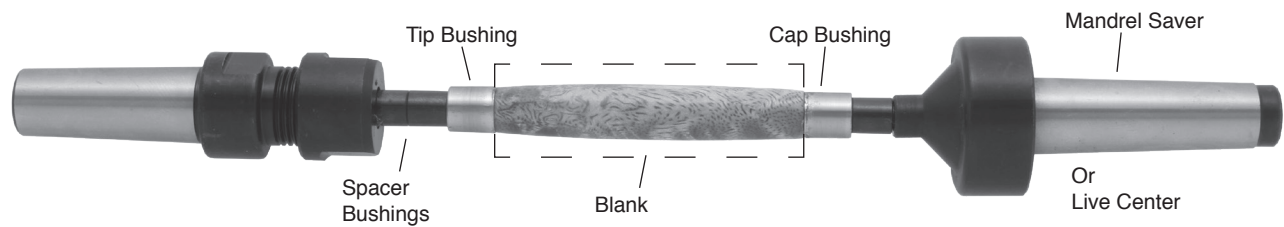


DIAGRAM A / PARTS LAYOUT



## Preparing the Blank:

- Cut blank to the length of the tube, adding 1/16” for squaring off.
- Drill 3/8” hole lengthwise through the blank.
- Spread glue over tube, insert the tube into the blank with a twisting motion to spread the glue evenly inside.
- Center the tube lengthwise inside the blank.
- When the glue is dry, square the ends of the blanks, making sure the trimmed ends are 90° to the tube. Use a barrel trimmer, or a pen blank squaring jig with a sleeve on a disc sander. Take the excess material down flush to the ends of the tubes. Do not trim past the end of the tube since this may interfere with the operation of the mechanism and assembly. Use a barrel trimmer to clean the inside of the tube.

**DIAGRAM B / TURNING THE BLANKS****Turning the Blank**

- Mount the bushings and blanks according to diagram B.
- Thread on the knurled nut and hand tighten to hold all components in place.
- Slide the Tailstock up snugly against the Mandrel shaft, inserting the live center point into the Mandrel dimple. Lock Tailstock.
- Hand tighten the quill adjustment on the tailstock to steady the mandrel. Do not over tighten, it could damage the mandrel shaft.
- When using Mandrel Saver, there is no need for extra spacer bushings or the knurled nut. Slide tailstock directly against bushings and tighten until blank and bushings are secure.
- Using sharp tools, turn the blank down close to the bushing diameter. Turn the barrel straight or to a profile of your choice.
- Sand the blank down to be flush with the bushings, gradually increasing sandpaper grits.
- Finish the barrel using your choice of polish. Allow Sufficient time for the polish to cure—refer to polish instructions.

**Assembly**

- Press Tip Nut, Recessed end First, into smaller diameter of Barrel.
- Place Clip over screw post on Back End.
- Thread Cap onto Back End. Position Clip next to player design before tightening Cap.
- Press Back End Assembly into open end of Barrel.
- Insert Refill into open end of pen.
- Place Spring onto Refill Shaft.
- Thread Tip over Refill, into the Tip Nut.
- To extend Refill, slide bolt along channel towards the tip locking into notch at bottom. To retract, move bolt out of notch.
- To change Refill, unscrew Tip. Remember to switch Spring to new Refill when exchanging.

**Diagram C / Bushings #PKBASEBU**