



Salad Server Fitting guide

Please read these instructions fully before starting your project.

To make the SAL salad server kits you will require an extended 4mm drill bit in order to drill the central shaft through the blank.

We recommend using a centre finder and short 4mm drill bit to start to ensure you drill your blank centrally. Long drill bits can wander off centre and possibly snap in use – this is user error, not a fault in the drill bit.

We recommend a blank 140mm long and 35mm x 35mm minimum width.

Once you have your blank drill a hole 4mmØ through the centre as shown below:



Once you have drilled your central shaft, your blank should be trimmed flat at each end and turned to 16mmØ at both ends.

Once the ends are sized, the blank can be turned and finished as you wish.

When you are happy with your finished blank, the central shaft needs to be fitted, this can be done by manually screwing the shaft in leaving thread at both ends visible.

An alternative quicker method is to mount one end of the threaded rod into a Jacobs chuck at the headstock end of your lathe and SLOWLY use the turning lathe to thread the rod.

NB: ENSURE YOU DO NOT DAMAGE THE THREAD SECTION IF USING A JACOBS CHUCK METHOD.

Once threaded test the fit of your handle, we then recommend gluing the threads into the main body and end cap.

Once washed your salad servers are ready for use.