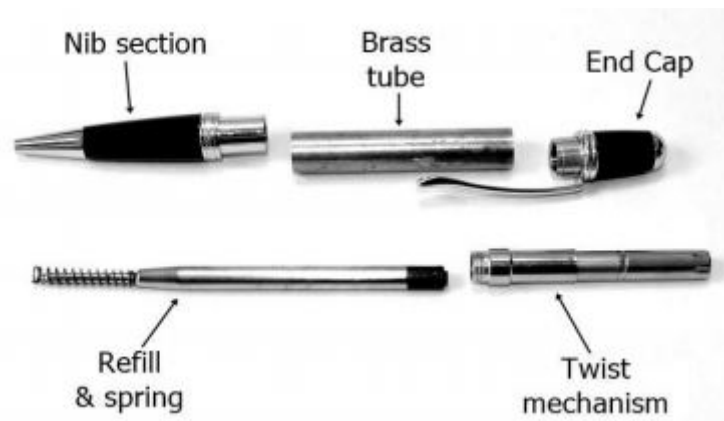




## Assembling the Serea Pen Kit

**Drill size for tube = 10.7mm (Sie DRL)**

**Bushing Set = SieBSH**



The SER T pen kit comes loosely assembled which helps to see how the parts fit together. Other than the removal of the end cap and brass tube there is no need to dismantle the kit any further.

You will require a blank at least 56mm long drilled out to 10.7mm. Once the brass tube has been glued into the drilled blank it can be turned using a bushing set either on a mandrel or between centres as you prefer.

Once you have finished your blank it can be pushed over the twist mechanism. Then place the end cap over the twist mechanism and locate into the finished blank – carefully press the 3 parts together using your preferred tool (vice/lathe/pen press etc).

The kits accept a Parker style refill or a pencil converter (available separately PNC) and in order to change the refill hold the nib section and twist the end cap anti-clockwise until the mechanism unscrews from the

nib section. Replace the refill and spring and reassemble by screwing clockwise until the kit operates the mechanism in and out.

NB: Do NOT overtighten the mechanism or you may damage the mechanism thread