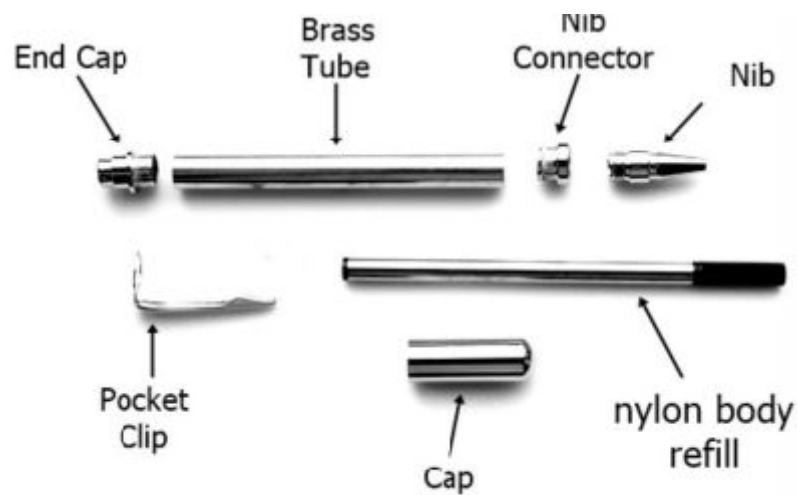




## Assembling the Rollester Rollerball Pen Kit

Drill size for tube: 9.5mm

Bushing set: ROLLBSH



- 1) It is important that the kit is made to the length of the brass tube supplied. Do not shorten or extend the body. There are 2 bushings: The larger (11.3mm) should be used at the nib end and the smaller (11.1mm) at the heel end.
- 2) Place the pocket clip over the inner section of the end cap.
- 3) Insert the end cap and clip onto the rear of your finished blank. Using a suitable vice or press, push together until a good fit is achieved.
- 4) The nib, nib connector and pen cap often come assembled in one inner packet. Remove and separate the parts.
- 5) Place the nib connector on the other end of your pen blank and fit the unfinished end of the blank.

6) Remove the cap from the pen refill and fit inside the pen kit. Secure by screwing the nib onto the nib connector. Most nylon body refills will fit the kit. Cheaper bodied ones may not.

7) The pen cap can then be pushed over the nib to seal and removed and placed onto the end cap when in use.