

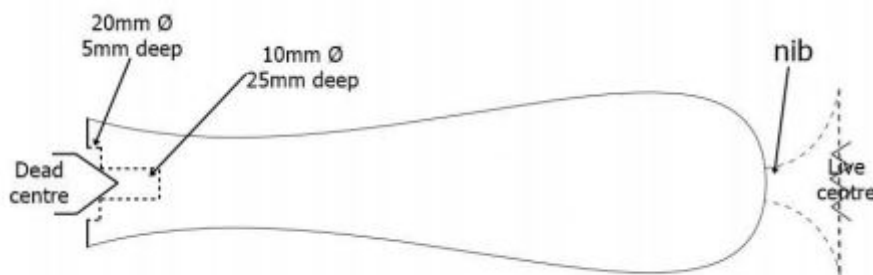


## Assembly Guide for BOT 6 Bottle Opener Kits

Please read this guide fully before starting your project.

The BOT 6 bottle opener kit is designed to have the flange section of the kit countersunk into the handle for the best aesthetic appearance. We recommend a handle at least 120mm long plus extra to allow for holding and wastage and 30mm diameter

- 1] starting with a square blank mark the centres at each end
- 2] At one end drill a hole 20mm $\varnothing$  and 5mm deep – this is to house the flange section leaving a small amount showing (see fig 1)
- 3] drill inside the above hole a further 25mm deep (minimum) with a 10mm $\varnothing$  drill
- 4] Mount the blank using a dead centre at headstock end and a live centre at tail stock end ensuring enough pressure to ensure the blank does not stall on turning (you may prefer to mount the blank with a drive centre to the opposite end and a live centre in the drilled parts - this is just personal preference)
- 5] Turn, shape and finish your blank as required



- 6] Remove from the lathe and finish the nib at the handle end by hand. with the opener kit thread and wood screw fitted together screw the whole assembly into place

Your bottle opener is now ready for use. Cheers!