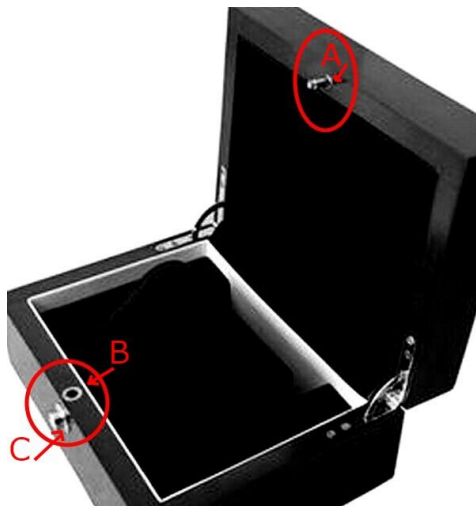




Fitting guide for the Button Catch (WT_LCK_BTCT)

In order to properly fit the Button Catch LCK_BTCT, you will need to drill 3 holes into your assembled box.



Hole A

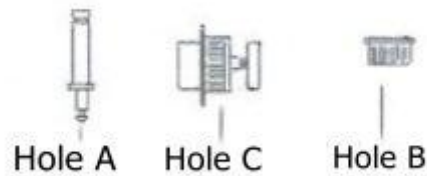
- 1) Drill a 3mm diameter hole, 6mm deep.
- 2) Fit the locking pin (either push to fit or glue) and push the box lid closed to provide a visual mark for Hole B on the lower part of the box.

Hole B

- 3) Using the visual mark made in Step 2, drill a 4.5mm diameter hole 10mm deep to accept the locking pin. This step serves as a pilot hole to prepare for step 4. You can then ensure that the box closes properly before moving on.
- 4) Drill a 6mm diameter hole, 4mm deep and 7mm diameter countersink 1mm deep. Fit the pin locator ring.

Hole C

5) Mark a point 14mm down the front of the box, central to the fitting pin. Drill a 12mm diameter hole 15mm deep. With the lid raised, push the main button catch into place. Close the lid to ensure a proper fit. Adjust the brass wheel on the main button catch for a good "click" fit.



For best results, use a drill press. Minimal wall thickness of the wood is 15mm.

Always fit and align hinge mechanisms before fitting the box catch.

Follow steps 1 to 5 in order. This is a fitting guide only and some minor adjustment may be required to ensure a good, final fit. Parts can be glued into the wood if required.